SAFETY DATA SHEET

1. Identification

Product identifier EasyCast Hardener

Other means of identification

<table>
<thead>
<tr>
<th>SDS number</th>
<th>7511850</th>
</tr>
</thead>
<tbody>
<tr>
<td>Product code</td>
<td>33008, 33008 MICHAELS, 33008C MICHAELS, 33010M, 33016, 33032, 33100, 33128, 33640, 33640R, 33201, 33202, 33203, 33204, 33205, MICHAELS SKUs: 408248, 408249, 408250, 408251, 408252, 408253, 408254, 408255.</td>
</tr>
</tbody>
</table>

Recommended use Casting Epoxy.

Recommended restrictions None known.

Manufacturer/Importer/Supplier/Distributor information

Manufacturer

| Company name | Environmental Technology, Inc. |
| Address | 300 S. Bay Depot Road |
| Fields Landing |
| CA 95537, USA. |

| Telephone number | 001 707-443-9323 |
| E-mail | mail@eti-usa.com |
| Contact person | Technical Director |
| Emergency phone number | 800-424-9300 (CHEMTREC) |

2. Hazard identification

Physical hazards Not classified.

Health hazards

| Acute toxicity, oral | Category 4 |
| Skin corrosion/irritation | Category 1 |
| Serious eye damage/eye irritation | Category 1 |
| Sensitization, skin | Category 1 |
| Reproductive toxicity (fertility, the unborn child) | Category 2 |

Label elements

Signal word Danger

Hazard statement Harmful if swallowed. Causes severe skin burns and eye damage. May cause an allergic skin reaction. Suspected of damaging fertility. Suspected of damaging the unborn child.

Precautionary statement

Prevention

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not breathe mist or vapour. Do not eat, drink or smoke when using this product. Wear protective gloves/protective clothing/eye protection/face protection. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace.

Response

IF SWALLOWED: rinse mouth. Do NOT induce vomiting. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. IF INHALED: Remove person to fresh air and keep comfortable for breathing. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTRE/doctor. Wash contaminated clothing before reuse.

Storage Store locked up.

Disposal Dispose of contents/container in accordance with local/regional/national/international regulations.
3. Composition/information on ingredients

Mixtures

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>Common name and synonyms</th>
<th>CAS number</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>3-Aminomethyl-3,5,5-trimethyl-cyclohexylamine</td>
<td></td>
<td>2855-13-2</td>
<td>10-30 % wt/wt</td>
</tr>
<tr>
<td>Nonyl phenol</td>
<td></td>
<td>84852-15-3</td>
<td>30-60 % wt/wt</td>
</tr>
<tr>
<td>Polyoxypropylenediamine</td>
<td></td>
<td>9046-10-0</td>
<td>15-40 % wt/wt</td>
</tr>
<tr>
<td>Trimethylolpropane poly(oxypropylene)triamine</td>
<td></td>
<td>39423-51-3</td>
<td>10-30 % wt/wt</td>
</tr>
</tbody>
</table>

Composition comments

All concentrations are in percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume. The exact concentrations of the above listed chemicals are being withheld as a trade secret.

4. First-aid measures

Inhalation
If inhaled, remove to fresh air. For breathing difficulties, oxygen may be necessary. Get medical attention immediately.

Skin contact
Remove contaminated clothing. Rinse skin thoroughly with lukewarm water for at least 15 minutes. Call a physician or poison control centre immediately. Wash contaminated clothing before reuse.

Eye contact
Immediately flush eyes with plenty of water for at least 15 minutes, lifting upper and lower eyelids occasionally. Remove contact lenses, if present and easy to do. Continue rinsing. Call a physician or poison control centre immediately.

Ingestion
Rinse mouth. Do not induce vomiting. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs. Call a physician or Poison Control Centre immediately. Never give anything by mouth to a victim who is unconscious or is having convulsions.

Most important symptoms/effects, acute and delayed
Ingestion may produce burns to the lips, oral cavity, upper airway, esophagus and possibly the digestive tract. May cause an allergic skin reaction. Dermatitis. Rash. Contact can cause corrosive burns, corneal damage, and blindness. Itching, redness, swelling, burning or blistering of skin.

Indication of immediate medical attention and special treatment needed
Exposure may aggravate pre-existing skin disorders. Treat symptomatically. Keep victim under observation. Symptoms may be delayed.

General information
Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance. The toxicological properties of this material have not been fully investigated.

5. Fire-fighting measures

Suitable extinguishing media
Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2).

Unsuitable extinguishing media
Water. Do not use water jet as an extinguisher, as this will spread the fire.

Specific hazards arising from the chemical
During fire, gases hazardous to health may be formed such as: Carbon oxides. Nitrogen Oxides (NOx).

Special protective equipment and precautions for firefighters
Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

Fire fighting equipment/instructions
In case of fire do not breath fumes. Move container from fire area if it can be done without risk.

Specific methods
Use standard firefighting procedures and consider the hazards of other involved materials.

General fire hazards
No unusual fire or explosion hazards noted.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures
Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Keep out of low areas. Wear appropriate protective equipment and clothing during clean-up. Do not breathe mist or vapour. Do not get in eyes, on skin or on clothing. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.
Methods and materials for containment and cleaning up
Keep unnecessary personnel away. This product is miscible in water. Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Cover with plastic sheet to prevent spreading. Absorb in vermiculite, dry sand or earth and place into containers. Prevent entry into waterways, sewer, basements or confined areas. Following product recovery, flush area with water.

Environmental precautions
Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS. Avoid discharge into drains, water courses or onto the ground. Contact local authorities in case of spillage to drain/aquatic environment.

7. Handling and storage
Precautions for safe handling
Keep out of reach of children. Do not handle until all safety precautions have been read and understood. Do not breathe mist or vapour. Do not get this material in your eyes, on your skin, or on your clothing. Do not taste or swallow. Avoid contact during pregnancy/while nursing. Avoid prolonged exposure. When using, do not eat, drink or smoke. Provide adequate ventilation. Use personal protective equipment as required. Wash hands thoroughly after handling. Avoid release to the environment. Wash contaminated clothing before reuse. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities
Keep out of the reach of children. Store locked up. Store in tightly closed original container in a dry, cool and well-ventilated place. Store away from incompatible materials, see Section 10 of the SDS.

8. Exposure controls/personal protection
Occupational exposure limits
No exposure limits noted for ingredient(s).

Biological limit values
No biological exposure limits noted for the ingredient(s).

Exposure guidelines
No exposure standards allocated. Use personal protective equipment as required. Keep working clothes separately.

Appropriate engineering controls
Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash facilities and emergency shower must be available when handling this product.

Individual protection measures, such as personal protective equipment
Eye/face protection
Wear safety glasses with side shields (or goggles) and a face shield.

Skin protection
Chemical resistant gloves. The most suitable glove must be chosen in consultation with the gloves supplier, who can inform about the breakthrough time of the glove material.

Hand protection

Other
Wear appropriate chemical resistant clothing to prevent any possibility of skin contact.

Respiratory protection
If ventilation is insufficient, suitable respiratory protection must be provided.

Thermal hazards
Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations
When using, do not eat, drink or smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace. Wash at the end of each work shift and before eating, smoking or using the toilet.

9. Physical and chemical properties
Appearance
Viscous liquid.

Physical state
Liquid.

Form
Liquid.

Colour
Slightly yellow.

Odour
Ammonia-like.

Odour threshold
Not available.

pH
Not available.

Melting point/freezing point
Not available.

Initial boiling point and boiling range
222 °C (431.6 °F)

Flash point
100.0 °C (212.0 °F) Setaflash

Evaporation rate
Not available.
### Flammability (solid, gas)

- **Not applicable.**

### Upper/lower flammability or explosive limits

- **Flammability limit - lower (\%)** Not available.
- **Flammability limit - upper (\%)** Not available.
- **Explosive limit - lower (\%)** Not available.
- **Explosive limit – upper (\%)** Not available.

**Vapour pressure**< 1 mm Hg @ 20 °C

**Vapour density** Not available.

**Relative density** 0.97 (21 °C (69.8 °F))

### Solubility(ies)

- **Solubility (water)** Slightly soluble
- **Partition coefficient (n-octanol/water)** Not available.

### Auto-ignition temperature

Not available.

### Decomposition temperature

Not available.

### Viscosity

Not available.

### Other information

- **Density** 8.00 lb/gal
- **Explosive properties** Not explosive.
- **Oxidising properties** Not oxidising.
- **Percent volatile** 0 %
- **VOC** 0

### 10. Stability and reactivity

#### Reactivity

The product is stable and non-reactive under normal conditions of use, storage and transport. Read and follow manufacturer's recommendations.

#### Chemical stability

Stable under normal temperature conditions and recommended use.

#### Possibility of hazardous reactions

Hazardous polymerisation does not occur.

#### Conditions to avoid

Avoid temperatures exceeding the flash point. Reacts violently with strong acids. This product may react with oxidizing agents. Do not mix with other chemicals. Avoid incompatible materials and intense heat.

#### Incompatible materials


#### Hazardous decomposition products

None expected under normal conditions of use.

### 11. Toxicological information

#### Information on likely routes of exposure

<table>
<thead>
<tr>
<th>Route</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Inhalation</strong></td>
<td>Prolonged inhalation may be harmful. May cause irritation to the respiratory system.</td>
</tr>
<tr>
<td><strong>Skin contact</strong></td>
<td>Causes severe skin burns. May be harmful in contact with skin. May cause an allergic skin reaction.</td>
</tr>
<tr>
<td><strong>Eye contact</strong></td>
<td>Causes serious eye damage.</td>
</tr>
<tr>
<td><strong>Ingestion</strong></td>
<td>Causes digestive tract burns. Harmful if swallowed.</td>
</tr>
</tbody>
</table>

#### Symptoms related to the physical, chemical and toxicological characteristics

- Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. May cause an allergic skin reaction. Dermatitis. Rash.

#### Information on toxicological effects

- **Acute toxicity** Harmful if swallowed. May cause an allergic skin reaction. May cause irritation to the respiratory system.
### Test Results

<table>
<thead>
<tr>
<th>Components</th>
<th>Species</th>
<th>Test Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>3-Aminomethyl-3,5,5-trimethyl-cyclohexylamine (CAS 2855-13-2)</td>
<td><strong>Acute</strong>&lt;br&gt;Oral&lt;br&gt;LD50&lt;br&gt;Rat&lt;br&gt;1030 mg/kg</td>
<td></td>
</tr>
<tr>
<td>Nonyl phenol (CAS 84852-15-3)</td>
<td><strong>Acute</strong>&lt;br&gt;Dermal&lt;br&gt;LD50&lt;br&gt;Rabbit&lt;br&gt;2031 mg/kg&lt;br&gt;Oral&lt;br&gt;LD50&lt;br&gt;Rat&lt;br&gt;1200 mg/kg</td>
<td></td>
</tr>
<tr>
<td>Trimethylolpropane poly(oxypropylene)triamine (CAS 39423-51-3)</td>
<td><strong>Acute</strong>&lt;br&gt;Dermal&lt;br&gt;LD50&lt;br&gt;Rabbit&lt;br&gt;610 mg/kg&lt;br&gt;Oral&lt;br&gt;LD50&lt;br&gt;Rat&lt;br&gt;220 mg/kg</td>
<td></td>
</tr>
</tbody>
</table>

### Skin corrosion/irritation
- Causes severe skin burns.
- Causes serious eye damage.

### Respiratory or skin sensitisation
- **Respiratory sensitisation**: Due to partial or complete lack of data the classification is not possible.
- **Skin sensitisation**: May cause an allergic skin reaction.

### Germ cell mutagenicity
- No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

### Carcinogenicity
- This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.

### Reproductive toxicity
- Suspected of damaging the unborn child. Suspected of damaging fertility.

### Specific target organ toxicity - single exposure
- Not classified.

### Specific target organ toxicity - repeated exposure
- Not classified.

### Aspiration hazard
- Due to the high viscosity the product is not an aspiration hazard.

### Chronic effects
- The toxicological properties of this material have not been investigated.

### 12. Ecological information

#### Ecotoxicity
- Expected to be very toxic to aquatic organisms. May cause long-term adverse effects in the environment.

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<tbody>
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<td><strong>Aquatic</strong>&lt;br&gt;Acute&lt;br&gt;Algae&lt;br&gt;EC50&lt;br&gt;Scenedesmus subspicatus&lt;br&gt;50 mg/l, 72 hours&lt;br&gt;Crustacea&lt;br&gt;EC50&lt;br&gt;Daphnia magna&lt;br&gt;23 mg/l, 48 hours&lt;br&gt;Fish&lt;br&gt;LC50&lt;br&gt;Leuciscus idus&lt;br&gt;110 mg/l, 96 hours</td>
<td></td>
</tr>
<tr>
<td>Nonyl phenol (CAS 84852-15-3)</td>
<td><strong>Aquatic</strong>&lt;br&gt;Acute&lt;br&gt;Algae&lt;br&gt;EC50&lt;br&gt;Scenedesmus subspicatus&lt;br&gt;1.3 mg/l, 72 Hours&lt;br&gt;Crustacea&lt;br&gt;EC50&lt;br&gt;Daphnia magna&lt;br&gt;0.085 mg/l, 48 Hours</td>
<td></td>
</tr>
<tr>
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<td>Species</td>
<td>Test Results</td>
</tr>
<tr>
<td>-----------------------------------</td>
<td>---------------</td>
<td>----------------</td>
</tr>
<tr>
<td>Fish</td>
<td>LC50</td>
<td>0.128 mg/l, 96 Hours</td>
</tr>
<tr>
<td>Chronic</td>
<td>Pimephales promelas</td>
<td></td>
</tr>
<tr>
<td>Crustacea</td>
<td>NOEC</td>
<td>24 µg/l, 21 days</td>
</tr>
<tr>
<td>Fish</td>
<td>NOEC</td>
<td>0.0074 mg/l, 33 days</td>
</tr>
<tr>
<td>Polyoxypropylenediamine (CAS 9046-10-0)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Aquatic</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Chronic</td>
<td>NOEC</td>
<td>0.32 mg/l, 72 hours</td>
</tr>
<tr>
<td>Algae</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Persistence and degradability</td>
<td>No data is available on the degradability of this product.</td>
<td></td>
</tr>
<tr>
<td>Bioaccumulative potential</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Partition coefficient n-octanol / water (log Kow)</td>
<td></td>
<td>5.71</td>
</tr>
<tr>
<td>Nonyl phenol (CAS 84852-15-3)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Mobility in soil</td>
<td>No data available.</td>
<td></td>
</tr>
<tr>
<td>Other adverse effects</td>
<td>None known.</td>
<td></td>
</tr>
</tbody>
</table>

13. Disposal considerations

Disposal instructions: Dispose in accordance with applicable federal, state, and local regulations. Do not allow this material to drain into sewers/water supplies.

Local disposal regulations: Dispose in accordance with all applicable regulations.

Hazardous waste code: The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

Waste from residues / unused products: Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

Contaminated packaging: Dispose in accordance with applicable federal, state, and local regulations.

14. Transport information

TDG

<table>
<thead>
<tr>
<th>UN number</th>
<th>UN1760</th>
<th>Corrosive liquids, n.o.s. (Nonyl Phenol Mixture)</th>
</tr>
</thead>
<tbody>
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<td>UN number</td>
<td>UN1760</td>
<td>Corrosive liquids, n.o.s. (Nonyl Phenol Mixture)</td>
</tr>
<tr>
<td>UN proper shipping name</td>
<td>Corrosive liquids, n.o.s. (Nonyl Phenol Mixture)</td>
<td></td>
</tr>
<tr>
<td>Transport hazard class(es)</td>
<td>8</td>
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<td>Class</td>
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</tr>
<tr>
<td>Subsidiary risk</td>
<td>-</td>
<td>Corrosive liquids, n.o.s. (Nonyl Phenol Mixture)</td>
</tr>
<tr>
<td>Packing group</td>
<td>III</td>
<td>Corrosive liquids, n.o.s. (Nonyl Phenol Mixture)</td>
</tr>
<tr>
<td>Environmental hazards</td>
<td>Yes</td>
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</tr>
<tr>
<td>Special precautions for user</td>
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IATA

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IMDG

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</tr>
<tr>
<td>Environmental hazards</td>
<td>Yes</td>
<td>Corrosive liquids, n.o.s. (Nonyl Phenol Mixture)</td>
</tr>
<tr>
<td>Marine pollutant</td>
<td>Yes</td>
<td>Corrosive liquids, n.o.s. (Nonyl Phenol Mixture)</td>
</tr>
</tbody>
</table>
Read safety instructions, SDS and emergency procedures before handling.

Not established.

IMDG Regulated Marine Pollutant.

This product has been classified in accordance with the hazard criteria of the HPR and the SDS contains all the information required by the HPR.

Not regulated.

Not listed.

Not listed.

Not regulated.

Not applicable.

Not applicable.

Not applicable.

Not applicable.

Not applicable.

Not applicable.

Not applicable.

Not applicable.

Australian Inventory of Chemical Substances (AICS)
Domestic Substances List (DSL)
Non-Domestic Substances List (NDSL)
Inventory of Existing Chemical Substances in China (IECSC)
European Inventory of Existing Commercial Chemical Substances (EINECS)
European List of Notified Chemical Substances (ELINCS)
Inventory of Existing and New Chemical Substances (ENCS)
Existing Chemicals List (ECL)
New Zealand Inventory
Philippine Inventory of Chemicals and Chemical Substances (PICCS)
Taiwan Chemical Substance Inventory (TCSI)
Toxic Substances Control Act (TSCA) Inventory

Yes
Yes
No
Yes
No
No
Yes
Yes
Yes

"A "Yes" indicates this product complies with the inventory requirements administered by the governing country(s). A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s)."

16. Other information

Issue date
13-July-2017

Revision date
22-July-2019

Version No.
02
List of abbreviations

- LD50: Lethal Dose 50%.
- LC50: Lethal Concentration 50%.
- EC50: Effective Concentration, 50%.
- NOAEC: No observed adverse effect concentration.
- PEL: Permissible Exposure Limit.
- STEL: Short-term Exposure Limit.
- TWA: Time Weighted Average Value.

References

- ACGIH
- EPA: AQUIRE database
- NLM: Hazardous Substances Data Base
- US. IARC Monographs on Occupational Exposures to Chemical Agents
- HSDB® - Hazardous Substances Data Bank
- IARC Monographs. Overall Evaluation of Carcinogenicity
- National Toxicology Program (NTP) Report on Carcinogens
- ACGIH Documentation of the Threshold Limit Values and Biological Exposure Indices

Disclaimer

Environmental Technology, Inc. cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user’s responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information in the sheet was written based on the best knowledge and experience currently available.