SAFETY DATA SHEET

1. Identification

Product identifier EX-74 Hardener

Other means of identification

SDS number 23500H
Product code 12025, 23500, 23500C.

Recommended use High Gloss Coating

Recommended restrictions None known.

Manufacturer/Importer/Supplier/Distributor information

Manufacturer
Company name Environmental Technology, Inc.
Address 300 S. Bay Depot Road
Fields Landing
CA 95537, USA.
Telephone number 001 707-443-9323
E-mail mail@eti-usa.com
Contact person Technical Director
Emergency phone number 800-424-9300 (CHEMTREC)

2. Hazard(s) identification

Physical hazards Not classified.

Health hazards

Acute toxicity, oral Category 4
Acute toxicity, dermal Category 4
Skin corrosion/irritation Category 1
Serious eye damage/eye irritation Category 1
Sensitization, skin Category 1
Reproductive toxicity (fertility, the unborn child) Category 2

OSHA defined hazards Not classified.

Label elements

Signal word Danger

Hazard statement Harmful if swallowed. Harmful in contact with skin. Causes severe skin burns and eye damage. May cause an allergic skin reaction. Suspected of damaging fertility. Suspected of damaging the unborn child.

Precautionary statement

Prevention Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not breathe mist or vapor. Do not eat, drink or smoke when using this product. Wear protective gloves/protective clothing/eye protection/face protection. Wash thoroughly after handling. Contaminated work clothing must not be allowed out of the workplace.

Response If swallowed: Rinse mouth. Do not induce vomiting. If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. If inhaled: Remove person to fresh air and keep comfortable for breathing. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a poison center/doctor. Wash contaminated clothing before reuse.

Storage Store locked up.

Disposal Dispose of contents/container in accordance with local/regional/national/international regulations.
Hazard(s) not otherwise classified (HNOC)
None known.

Supplemental information
None known.

3. Composition/information on ingredients

Mixtures

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>CAS number</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Proprietary 10-50 3-Aminomethyl-3,5,5-trimethyl-cyclohexylamine</td>
<td>Proprietary</td>
<td>10-50</td>
</tr>
<tr>
<td>Nonyl phenol</td>
<td>Proprietary</td>
<td>10-50</td>
</tr>
<tr>
<td>Trimethylolpropane poly(oxypropylene)triamine</td>
<td>Proprietary</td>
<td>10-50</td>
</tr>
</tbody>
</table>

Composition comments
All concentrations are in percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

The manufacturer has claimed the exact percentage as trade secret under the OSHA Hazard Communication Standard.

4. First-aid measures

Inhalation
If inhaled, remove to fresh air. For breathing difficulties, oxygen may be necessary. Get medical attention immediately.

Skin contact
Remove contaminated clothing. Rinse skin thoroughly with lukewarm water for at least 15 minutes. Call a physician or poison control center immediately. Wash contaminated clothing before reuse.

Eye contact
Immediately flush eyes with plenty of water for at least 15 minutes, lifting upper and lower eyelids occasionally. Remove contact lenses, if present and easy to do. Continue rinsing. Call a physician or poison control center immediately.

Ingestion
Rinse mouth. Do not induce vomiting. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs. Call a physician or Poison Control Center immediately. Never give anything by mouth to a victim who is unconscious or is having convulsions.

Most important symptoms/effects, acute and delayed
Ingestion may produce burns to the lips, oral cavity, upper airway, esophagus and possibly the digestive tract. May cause an allergic skin reaction. Dermatitis. Rash. Contact can cause corrosive burns, corneal damage, and blindness. Itching, redness, swelling, burning or blistering of skin.

Indication of immediate medical attention and special treatment needed
Exposure may aggravate pre-existing skin disorders. Treat symptomatically. Keep victim under observation. Symptoms may be delayed.

General information
IF exposed or concerned: Get medical advice/attention. If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance. Wash contaminated clothing before reuse.

5. Fire-fighting measures

Suitable extinguishing media
Water fog. Alcohol resistant foam. Dry chemical powder. Carbon dioxide (CO2).

Unsuitable extinguishing media
Water. Do not use water jet as an extinguisher, as this will spread the fire.

Specific hazards arising from the chemical
During fire, hazardous combustion products are released that may include: Carbon oxides (COx). Nitrogen Oxides (NOx).

Special protective equipment and precautions for firefighters
Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

Fire fighting equipment/instructions
In case of fire do not breathe fumes. Move container from fire area if it can be done without risk.

Specific methods
Use standard firefighting procedures and consider the hazards of other involved materials.

General fire hazards
No unusual fire or explosion hazards noted.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures
Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Keep out of low areas. Wear appropriate protective equipment and clothing during clean-up. Do not breathe mist or vapor. Do not get in eyes, on skin or on clothing. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.
Methods and materials for containment and cleaning up
Keep unnecessary personnel away. This product is miscible in water. Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Cover with plastic sheet to prevent spreading. Absorb in vermiculite, dry sand or earth and place into containers. Prevent entry into waterways, sewer, basements or confined areas. Following product recovery, flush area with water.

Environmental precautions
Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS. Avoid discharge into drains, water courses or onto the ground. Contact local authorities in case of spillage to drain/aquatic environment.

7. Handling and storage
Precautions for safe handling
Keep out of reach of children. Do not handle until all safety precautions have been read and understood. Do not breathe mist or vapor. Do not get this material in your eyes, on your skin, or on your clothing. Do not taste or swallow. Avoid contact during pregnancy/while nursing. Avoid prolonged exposure. When using, do not eat, drink or smoke. Provide adequate ventilation. Use personal protective equipment as required. Wash hands thoroughly after handling. Wash contaminated clothing before reuse. Avoid release to the environment. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities
Keep out of the reach of children. Store locked up. Store in tightly closed original container in a dry, cool and well-ventilated place. Store away from incompatible materials, see Section 10 of the SDS.

8. Exposure controls/personal protection
Occupational exposure limits
No exposure limits noted for ingredient(s).

Biological limit values
No biological exposure limits noted for the ingredient(s).

Exposure guidelines
No exposure standards allocated. Use personal protective equipment as required. Keep working clothes separately.

Appropriate engineering controls
Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash facilities and emergency shower must be available when handling this product.

Individual protection measures, such as personal protective equipment
Eye/face protection
Wear safety glasses with side shields (or goggles) and a face shield.

Skin protection
Chemical resistant gloves. The most suitable glove must be chosen in consultation with the gloves supplier, who can inform about the breakthrough time of the glove material.

Hand protection
Wear appropriate chemical resistant clothing to prevent any possibility of skin contact.

Other
If ventilation is insufficient, suitable respiratory protection must be provided.

Respiratory protection
Wear appropriate thermal protective clothing, when necessary.

Thermal hazards
General hygiene considerations
When using, do not eat, drink or smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace. Wash at the end of each work shift and before eating, smoking and using the toilet.

9. Physical and chemical properties
Appearance
Viscous liquid.

Physical state
Liquid.

Form
Pourable liquid.

Color
Clear. Slight yellow.

Odor
Slight ammonia odor.

Odor threshold
Not available.

pH
Not available

Melting point/freezing point
Not available.

Initial boiling point and boiling range
222 °F (105.6 °C)

Flash point
212.0 °F (100.0 °C) Pensky-Martens Closed Cup
Evaporation rate Not available.

Flammability (solid, gas) Not available.

Upper/lower flammability or explosive limits

<table>
<thead>
<tr>
<th></th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Flammability limit - lower</td>
<td>Not available</td>
</tr>
<tr>
<td>Flammability limit - upper</td>
<td>Not available</td>
</tr>
<tr>
<td>Explosive limit - lower</td>
<td>Not available</td>
</tr>
<tr>
<td>Explosive limit - upper</td>
<td>Not available</td>
</tr>
</tbody>
</table>

Vapor pressure < 1 mm Hg at 68 F

Vapor density Not available

Relative density 0.972 g/cm³

Solubility(ies)

<table>
<thead>
<tr>
<th>Solubility (water)</th>
<th>Slightly soluble (0.1-1%)</th>
</tr>
</thead>
</table>

Partition coefficient (n-octanol/water) Not available.

Auto-ignition temperature Not available.

Decomposition temperature Not available.

Viscosity 1400 cP (77 °F (25 °C))

Other information

<table>
<thead>
<tr>
<th>Density</th>
<th>8.00 lbs/gal</th>
</tr>
</thead>
<tbody>
<tr>
<td>VOC</td>
<td>0 g/l</td>
</tr>
</tbody>
</table>

10. Stability and reactivity

Reactivity The product is stable and non-reactive under normal conditions of use, storage and transport.

Chemical stability Stable under normal temperature conditions and recommended use.

Possibility of hazardous reactions Hazardous polymerization does not occur.

Conditions to avoid Avoid incompatible materials and intense heat.

When product is mixed with Part A and left in a large mass a vigorous exothermic reaction may occur, and may result in charring of the reactants. Read and follow all instructions. Do not add nitrites, may form suspected cancer causing nitrosamines.


Hazardous decomposition products None expected under normal conditions of use.

11. Toxicological information

Information on likely routes of exposure

Inhalation Under normal conditions of intended use, this material is not expected to be an inhalation hazard. When heated, the vapors/fumes given off may cause respiratory tract irritation.

Skin contact Causes severe skin burns. Harmful in contact with skin. May cause an allergic skin reaction.

Eye contact Causes serious eye damage.

Ingestion Under normal conditions of intended use, this material does not pose a risk to health. Causes digestive tract burns. Harmful if swallowed.

Symptoms related to the physical, chemical and toxicological characteristics

Ingestion may produce burns to the lips, oral cavity, upper airway, esophagus and possibly the digestive tract. May cause an allergic skin reaction. Dermatitis. Rash. Contact can cause corrosive burns, corneal damage, and blindness. Itching, redness, swelling, burning or blistering of skin.

Information on toxicological effects

Acute toxicity Harmful if swallowed. Harmful in contact with skin.
### 3-Aminomethyl-3,5,5-trimethyl-cyclohexylamine (CAS Proprietary)

**Acute**
- **Oral**
  - LD50: Rat 1030 mg/kg

### Nonyl phenol (CAS Proprietary)

**Acute**
- **Dermal**
  - LD50: Rabbit 2031 mg/kg
- **Oral**
  - LD50: Rat 1200 mg/kg

### Trimethylolpropane poly(oxypropylene)triamine (CAS Proprietary)

**Acute**
- **Dermal**
  - LD50: Rabbit 610 mg/kg
- **Oral**
  - LD50: Rat 220 mg/kg

**Skin corrosion/irritation**
- Causes skin burns.

**Serious eye damage/eye irritation**
- Causes serious eye damage.

**Respiratory or skin sensitization**
- **Respiratory sensitization**
  - Due to partial or complete lack of data the classification is not possible.
- **Skin sensitization**
  - May cause an allergic skin reaction.

**Germ cell mutagenicity**
- No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

**Carcinogenicity**
- This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.

**IARC Monographs. Overall Evaluation of Carcinogenicity**
- Not listed.

**NTP Report on Carcinogens**
- Not listed.

- Not listed.

**Reproductive toxicity**
- Possible reproductive hazard. Possible risk of harm to the unborn child. Possible risk of impaired fertility.

**Specific target organ toxicity - single exposure**
- Not classified.

**Specific target organ toxicity - repeated exposure**
- Not classified.

**Aspiration hazard**
- Due to the high viscosity the product is not an aspiration hazard.

**Chronic effects**
- Prolonged exposure may cause chronic effects. Possible adverse reproductive and developmental effects.

### 12. Ecological information

**Ecotoxicity**
- Expected to be very toxic to aquatic organisms. May cause long-term adverse effects in the environment.

<table>
<thead>
<tr>
<th>Components</th>
<th>Species</th>
<th>Test Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>3-Aminomethyl-3,5,5-trimethyl-cyclohexylamine (CAS Proprietary)</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Aquatic</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Acute</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Algae</td>
<td>EC50</td>
<td>Scenedesmus subspicatus</td>
</tr>
<tr>
<td>Crustacea</td>
<td>EC50</td>
<td>Daphnia magna</td>
</tr>
<tr>
<td>Fish</td>
<td>LC50</td>
<td>Leuciscus idus</td>
</tr>
<tr>
<td></td>
<td></td>
<td>&gt; 50 mg/l, 72 hours</td>
</tr>
<tr>
<td></td>
<td></td>
<td>23 mg/l, 48 hours</td>
</tr>
<tr>
<td></td>
<td></td>
<td>110 mg/l, 96 hours</td>
</tr>
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</table>
### Components Test Results

**Species**

<table>
<thead>
<tr>
<th>Chronic</th>
<th>EC50</th>
<th>Scenedesmus subspicatus</th>
<th>11 mg/l, 72 hours</th>
</tr>
</thead>
<tbody>
<tr>
<td>Algae</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Crustacea</td>
<td>NOEC</td>
<td>Daphnia magna</td>
<td>3 mg/l, 21 days</td>
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</tbody>
</table>

**Aquatic**

<table>
<thead>
<tr>
<th>Acute</th>
<th>EC50</th>
<th>Scenedesmus subspicatus</th>
<th>1.3 mg/l, 72 Hours</th>
</tr>
</thead>
<tbody>
<tr>
<td>Algae</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Fish</td>
<td>LC50</td>
<td>Pimephales promelas</td>
<td>0.128 mg/l, 96 Hours</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Chronic</th>
<th>NOEC</th>
<th>Daphnia magna</th>
<th>24 µg/l, 21 days</th>
</tr>
</thead>
<tbody>
<tr>
<td>Crustacea</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Fish</td>
<td>NOEC</td>
<td>Pimephales promelas</td>
<td>0.0074 mg/l, 33 days</td>
</tr>
</tbody>
</table>

**No data is available on the degradability of this product.**

### Bioaccumulative potential

<table>
<thead>
<tr>
<th>Partition coefficient n-octanol / water (log $K_{ow}$)</th>
<th>5.71</th>
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</thead>
</table>

### Mobility in soil

<table>
<thead>
<tr>
<th>No data available.</th>
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</thead>
</table>

### Other adverse effects

<table>
<thead>
<tr>
<th>None known.</th>
</tr>
</thead>
</table>

### 13. Disposal considerations

#### Disposal instructions

Dispose in accordance with applicable federal, state, and local regulations. Do not allow this material to drain into sewers/water supplies.

#### Local disposal regulations

Dispose in accordance with all applicable regulations.

#### Hazardous waste code

The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

#### Waste from residues / unused products

Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

#### Contaminated packaging

Dispose in accordance with applicable federal, state, and local regulations.

### 14. Transport information

#### DOT

- **UN number**: UN1760
- **UN proper shipping name**: Corrosive liquids, n.o.s (Nonyl Phenol Mixture)
- **Transport hazard class(es)**
  - **Class**: 8
  - **Subsidiary risk**: -
  - **Label(s)**: 8
- **Environmental hazards**: Yes
- **Marine pollutant**: Yes
- **Special precautions for user**: Read safety instructions, SDS and emergency procedures before handling.
- **Special provisions**: IB3, T7, TP1, TP28
- **Packaging exceptions**: 154
- **Packaging non bulk**: 203
- **Packaging bulk**: 241

#### IATA

- **UN number**: UN1760
- **UN proper shipping name**: Corrosive liquids, n.o.s. (Nonyl Phenol Mixture)
- **Transport hazard class(es)**
  - **Class**: 8
  - **Subsidiary risk**: -
  - **Label(s)**: 8
- **Environmental hazards**: Yes
- **Special precautions for user**: Read safety instructions, SDS and emergency procedures before handling.
IMDG

<table>
<thead>
<tr>
<th>UN number</th>
<th>UN1760</th>
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</thead>
<tbody>
<tr>
<td>UN proper shipping name</td>
<td>Corrosive liquids, n.o.s. (Nonyl Phenol Mixture)</td>
</tr>
<tr>
<td>Transport hazard class(es)</td>
<td>Class 8, Subsidiary risk -</td>
</tr>
<tr>
<td></td>
<td>Label(s) 8</td>
</tr>
<tr>
<td>Packing group</td>
<td>III</td>
</tr>
<tr>
<td>Environmental hazards</td>
<td>Marine pollutant Yes</td>
</tr>
<tr>
<td></td>
<td>EmS Not available.</td>
</tr>
<tr>
<td>Special precautions for user</td>
<td>Read safety instructions, SDS and emergency procedures before handling.</td>
</tr>
<tr>
<td></td>
<td>Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code</td>
</tr>
</tbody>
</table>

15. Regulatory information

US federal regulations

- This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

  TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)
  - Nonyl phenol (CAS Proprietary) 1.0 % One-Time Export Notification only.

  TSCA Chemical Action Plans, Chemicals of Concern
  - Nonyl phenol (CAS Proprietary) Nonylphenol (NP) and Nonylphenol Ethoxylates (NPEs) Action Plan

  CERCLA Hazardous Substance List (40 CFR 302.4)
  - Not listed.

  SARA 304 Emergency release notification
  - Not regulated.

  OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)
  - Not listed.

  Toxic Substances Control Act (TSCA)
  - All components of the mixture on the TSCA 8(b) inventory are designated "active".

Superfund Amendments and Reauthorization Act of 1986 (SARA)

- SARA 302 Extremely hazardous substance
  - Not listed.

  SARA 311/312 Hazardous chemical
  - Classified hazard categories
    - Acute toxicity (any route of exposure)
    - Skin corrosion or irritation
    - Serious eye damage or eye irritation
    - Respiratory or skin sensitization
    - Reproductive toxicity
  - Yes

  SARA 313 (TRI reporting)
  - Chemical name | CAS number | % by wt.
  - Nonyl phenol | Proprietary | 10-50

Other federal regulations

- Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List
  - Not regulated.

- Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)
  - Not regulated.

Safe Drinking Water Act (SDWA)

US state regulations

- US. Massachusetts RTK - Substance List
  - Not regulated.
US. New Jersey Worker and Community Right-to-Know Act
3-Aminomethyl-3,5,5-trimethyl-cyclohexylamine (CAS Proprietary)
Nonyl phenol (CAS Proprietary)

US. Pennsylvania Worker and Community Right-to-Know Law
Not listed.

US. Rhode Island RTK
Not regulated.

California Proposition 65
California Safe Drinking Water and Toxic Enforcement Act of 2016 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins. For more information go to www.P65Warnings.ca.gov.

International Inventories

<table>
<thead>
<tr>
<th>Country(s) or region</th>
<th>Inventory name</th>
<th>On inventory (yes/no)*</th>
</tr>
</thead>
<tbody>
<tr>
<td>Australia</td>
<td>Australian Inventory of Chemical Substances (AICS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Canada</td>
<td>Domestic Substances List (DSL)</td>
<td>Yes</td>
</tr>
<tr>
<td>Canada</td>
<td>Non-Domestic Substances List (NDSL)</td>
<td>No</td>
</tr>
<tr>
<td>China</td>
<td>Inventory of Existing Chemical Substances in China (IECSC)</td>
<td>Yes</td>
</tr>
<tr>
<td>Europe</td>
<td>European Inventory of Existing Commercial Chemical Substances (EINECS)</td>
<td>No</td>
</tr>
<tr>
<td>Europe</td>
<td>European List of Notified Chemical Substances (ELINCS)</td>
<td>No</td>
</tr>
<tr>
<td>Japan</td>
<td>Inventory of Existing and New Chemical Substances (ENCS)</td>
<td>No</td>
</tr>
<tr>
<td>Korea</td>
<td>Existing Chemicals List (ECL)</td>
<td>Yes</td>
</tr>
<tr>
<td>New Zealand</td>
<td>New Zealand Inventory</td>
<td>Yes</td>
</tr>
<tr>
<td>Philippines</td>
<td>Philippine Inventory of Chemicals and Chemical Substances (PICCS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Taiwan</td>
<td>Taiwan Chemical Substance Inventory (TCSI)</td>
<td>Yes</td>
</tr>
<tr>
<td>United States &amp; Puerto Rico</td>
<td>Toxic Substances Control Act (TSCA) Inventory</td>
<td>Yes</td>
</tr>
</tbody>
</table>

*A "Yes" indicates this product complies with the inventory requirements administered by the governing country(s). A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date: 17-April-2014
Revision date: 22-July-2019
Version #: 02

HMIS® ratings
Health: 3*
Flammability: 0
Physical hazard: 0

List of abbreviations
LD50: Lethal Dose 50%.
LC50: Lethal Concentration 50%.
EC50: Effective Concentration, 50%.
NOAEC: No Observed Adverse Effect Concentration.
PEL: Permissible Exposure Limit.
STEL: Short-term Exposure Limit.
TWA: Time Weighted Average Value.

References
ACGIH
EPA: AQUIRE database
NLM: Hazardous Substances Data Base
US. IARC Monographs on Occupational Exposures to Chemical Agents
HSDB® - Hazardous Substances Data Bank
IARC Monographs. Overall Evaluation of Carcinogenicity
National Toxicology Program (NTP) Report on Carcinogens
ACGIH Documentation of the Threshold Limit Values and Biological Exposure Indices

Disclaimer
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